

Certificate

Inspection of the welding quality requirements according to ISO 3834

Certificate no.: 01 202 973/A-14 0909

Name and address of the manufacturer:

Lerch Metallbau GmbH & Co. KG
Jägerhausstraße 1a
D – 52152 Simmerath-Lammersdorf

It is hereby certified that the manufacturer has furnished proof of the comprehensive quality requirements according to the test basis. The mentioned company

- operates a quality system which ensures that the manufacture and inspection of the products stated in our report, are in compliance with applicable technical standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of welded products.

Specifications:

EN ISO 3834-2

Scope:

The scope of the inspection and other relevant data are given in the annex to the certificate.

Manufacturing Plant:

Lerch Metallbau GmbH & Co. KG
Jägerhausstraße 1a
D – 52152 Simmerath-Lammersdorf


Test Report no.:

641-2020-002

Valid until:

August 27, 2023

Cologne, September 1, 2020


i.A. Eng. Achim Makowka
Certification Body for Manufacturer Qualification



TÜV Rheinland Industrie Service GmbH
Certification Body for welding manufacturers
Am Grauen Stein, D-51105 Köln

M-012-E-Zert-3834-2-Rev-25

Annex

to the certificate according to ISO 3834

Certificate no.: 01 202 973/A-14 0909

Name and address of the manufacturer: **Lerch Metallbau GmbH & Co. KG
Jägerhausstraße 1a
D – 52152 Simmerath-Lammersdorf**

Specifications: EN ISO 3834-2

Scope of production: Manufacturing of
- Steel construction or parts for steel constructions

Welding process acc. EN ISO 4063: 111; 131; 135; 138; 141

Material group acc. CEN ISO/TR 15608: 1.1; 1.2; 8.1; 8.2

Responsible welding coordinator acc. EN ISO 14731: Herr Peter Lerch; Stufe B (SFM/SFM)

Substitute: ./.

Remarks: This annex is only valid in combination with the ISO 3834 certificate and does not replace the supporting documents required under the scope of regulated by law.

Cologne, September 1, 2020

Explanations:
B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

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M-012-E-Cert Annex-3834-Rev25